



2021 PRICING

240.230.3065

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EMBROIDERY PRICING

2021

Quantity Price Breaks

PLEASE ADD TO BLANK APPAREL PRICING

| STITCH COUNT | 12-23 PCS | 24-35 | 36-47 | 48-143 | 144-239 | 240-500 | 501-1,000 |
|---------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| 0-3,000 | \$7.75 | \$5.40 | \$4.40 | \$3.85 | \$3.15 | \$2.85 | \$2.60 |
| 3,001-6,000 | \$8.65 | \$6.35 | \$5.35 | \$4.65 | \$3.95 | \$3.60 | \$3.25 |
| 6,001-9,000 | \$9.65 | \$7.35 | \$6.15 | \$5.50 | \$4.80 | \$4.40 | \$3.95 |
| 9,001-12,000 | \$10.75 | \$8.45 | \$7.25 | \$6.55 | \$5.85 | \$5.40 | \$5.05 |
| 12,001-15,000 | \$11.85 | \$9.55 | \$8.35 | \$7.55 | \$6.95 | \$6.40 | \$6.10 |
| 15,001+ | CALL FOR QUOTE | CALL FOR QUOTE | CALL FOR QUOTE | CALL FOR QUOTE | CALL FOR QUOTE | CALL FOR QUOTE | CALL FOR QUOTE |

CAPS & GARMENTS MAY NOT BE COMBINED FOR QUANTITY PRICING
PRICING INCLUDES INDIVIDUAL FOLDING AND STEAMING OF EMBROIDERED AREA

POLYBAGGING: Add \$0.50 per shirt, \$0.85 per jacket.

PERSONALIZATION: First Name-\$7 First & Last-\$9 Name & Title-\$10

DIGITIZING: \$50 minimum charge. Please email artwork for quote.

3D FOAM: Add \$2 per item.

3-IN-1 JACKETS: Add \$2 per garment.

RUSH CHARGES: Orders requiring less than three (3) business days of production may be subject to 30+% surcharge.



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SCREENPRINT PRICING 2021

Quantity Price Breaks

PLEASE ADD TO BLANK APPAREL PRICING

12 Piece Minimum On All Orders | Maximum Imprint Size: 14" X 14"

| | 1 COLOR | 2 COLORS | 3 COLORS | 4 COLORS | 5 COLORS | 6 COLORS |
|-------------|----------------|----------------|----------------|----------------|----------------|----------------|
| 12-23 PCS | 9.50 | \$14.40 | \$18.63 | \$22.86 | \$27.10 | \$31.33 |
| 24-35 | \$3.60 | \$5.99 | \$8.53 | \$10.88 | \$12.96 | \$14.99 |
| 36-47 | \$2.68 | \$4.43 | \$6.21 | \$7.92 | \$9.47 | \$10.99 |
| 48-71 | \$1.78 | \$2.83 | \$3.88 | \$4.93 | \$5.96 | \$6.99 |
| 72-119 | \$1.43 | \$2.17 | \$2.92 | \$3.65 | \$4.40 | \$5.17 |
| 120-249 | \$1.13 | \$1.63 | \$2.13 | \$2.60 | \$3.10 | \$3.60 |
| 250-499 | \$0.99 | \$1.42 | \$1.80 | \$2.17 | \$2.55 | \$2.78 |
| 500-999 | \$0.97 | \$1.28 | \$1.60 | \$1.80 | \$2.22 | \$2.55 |
| 1,000-1,999 | \$0.88 | \$1.17 | \$1.45 | \$1.80 | \$1.99 | \$2.35 |
| 2,000-2,999 | \$0.80 | \$1.07 | \$1.32 | \$1.65 | \$1.85 | \$2.17 |
| 3,000+ | CALL FOR QUOTE | CALL FOR QUOTE | CALL FOR QUOTE | CALL FOR QUOTE | CALL FOR QUOTE | CALL FOR QUOTE |

DARK GARMENTS: Add \$0.30 per garment for flash.

SCREEN CHARGES: \$20 per color.

INK COLOR CHANGES: \$20 per color, per imprint location.

SLEEVE/LEG IMPRINT: Requires special handling, setup, and production. Please add 20% per piece.

NYLON MATERIAL: One color imprinting only. Please add 25% per garment.

PERSONALIZATIONS: Names - Add \$10/Name | Athletic Numbers - Add \$2/Digit

SPECIALTY INKS: Add \$0.25 per garment.

POLYBAGGING: Add \$0.50 per garment.

RUSH CHARGES: Orders requiring less than two (2) business days of production may be subject to 35% surcharge.

ARTWORK: For best results, all artwork should be submitted as vector art in EPS, AI, or PDF form. Any JPG or TIFF formats must be submitted to size with a minimum resolution of at least 300 dpi.



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DIGITAL PRINT PRICING 2021

Quantity Price Breaks

PLEASE ADD TO BLANK APPAREL PRICING

Maximum Imprint Size: 15" W X 19" H

WHITE GARMENTS

| PIECES | UP TO 5"X5" | 5"X5"-12"X12" | 12"X12"-15"X19" |
|-------------|-------------|---------------|-----------------|
| 1-5 | \$8.50 | \$11.75 | \$18.50 |
| 6-23 | \$5.50 | \$8.50 | \$10.00 |
| 24-47 | \$4.25 | \$6.75 | \$8.50 |
| 48-143 | \$3.75 | \$6.00 | \$7.25 |
| 144-499 | \$3.50 | \$5.00 | \$6.75 |
| 500 & Above | \$2.50 | \$3.75 | \$5.50 |

COLOR GARMENTS REQUIRING A WHITE UNDERBASE

| PIECES | UP TO 5"X5" | 5"X5"-12"X12" | 12"X12"-15"X19" |
|-------------|-------------|---------------|-----------------|
| 1-5 | \$10.00 | \$12.50 | \$14.25 |
| 6-23 | \$6.00 | \$9.75 | \$11.75 |
| 24-47 | \$5.50 | \$8.75 | \$10.00 |
| 48-143 | \$5.00 | \$7.50 | \$8.75 |
| 144-499 | \$4.75 | \$7.25 | \$8.00 |
| 500 & Above | \$4.25 | \$6.25 | \$7.50 |

FOR BEST RESULTS WE RECOMMEND 100% COTTON GARMENTS-MINIMUM OF 80% COTTON.

NAMES OR NUMBERS: Add \$8.50 per shirt.

NAMES & NUMBERS: Add \$11.75 per shirt.

POLYBAGGING: Add \$0.50 per garment.

ARTWORK: For best results, all artwork should be submitted as vector art in EPS, AI, or PDF form. Any JPG or TIFF formats must be submitted to size with a minimum resolution of at least 300 dpi.



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LASER APPLIQUE PRICING 2021

Quantity Price Breaks

| STITCH COUNT | 1-4 PCS | 5-11 | 12-23 | 24-47 | 48-71 | 72-287 | 288-499 |
|-----------------------|---------|---------|---------|---------|---------|---------|---------|
| 0-5000 | \$20.00 | \$13.50 | \$10.50 | \$9.25 | \$8.50 | \$7.50 | \$7.25 |
| 5001-6000 | \$21.50 | \$14.75 | \$11.25 | \$9.75 | \$9.00 | \$8.00 | \$7.50 |
| 6001-7000 | \$23.00 | \$16.00 | \$12.25 | \$10.50 | \$9.50 | \$8.50 | \$8.00 |
| 7001-8000 | \$24.50 | \$17.25 | \$13.00 | \$11.00 | \$10.00 | \$9.00 | \$8.50 |
| 8001-9000 | \$26.00 | \$18.50 | \$13.75 | \$11.50 | \$10.50 | \$9.50 | \$8.75 |
| 9001-10,000 | \$27.50 | \$19.75 | \$14.75 | \$12.25 | \$11.00 | \$10.00 | \$9.25 |
| 10,001-11,000 | \$29.00 | 21.00 | \$15.50 | \$12.75 | \$11.50 | \$10.50 | \$9.75 |
| 11,001-12,000 | \$30.50 | \$22.25 | \$16.25 | \$13.25 | \$12.00 | \$11.00 | \$10.00 |
| 12,001-13,000 | \$32.00 | \$23.50 | \$17.25 | \$14.00 | \$12.50 | \$11.50 | \$10.50 |
| 13,001-14,000 | \$33.50 | \$24.75 | \$18.00 | \$14.50 | \$13.00 | \$12.00 | \$11.00 |
| 14,001-15,000 | \$35.00 | \$25.00 | \$18.75 | \$15.00 | \$13.50 | \$12.50 | \$11.25 |
| PER ADD.1000 | \$1.50 | \$1.25 | \$0.85 | \$0.60 | \$0.50 | \$0.50 | \$0.45 |
| ADD. COLORS OF FABRIC | \$6.75 | \$4.25 | \$3.5 | \$2.50 | \$2.50 | \$1.75 | \$1.75 |

ALL PRICES INCLUDE ONE LAYER OF MATERIAL

ABOVE 500 PCS - CALL FOR A QUOTE

ARTWORK: For best results, all artwork should be submitted as vector art in EPS, AI, or PDF form. Any JPG or TIFF formats must be submitted to size with a minimum resolution of at least 300 dpi.

ADDITIONAL CHARGES FOR DYE SUBLIMATION

STOCK FONTS: One time setup fee of \$75 for all stock and keyboard appliqué designs.

CUSTOM DIGITIZING: \$100 minimum charge. Please email artwork for quote.

SPLIT FRONT APPLICATIONS: Add \$2.50 per garment.

COMBINATION LASER/APPLIQUE: Add \$2.50 per garment

SPECIALTY FABRICS: Add \$1.75 per garment for specialty fabrics such as jerseys or reflectives.

FABRIC COLOR CHANGE: Add \$8.50 per color to change fabric colors in an order.

NUMBERS & LETTERING

2-4" one color #s - \$2.50/digit 5-6" one color #s - \$3/digit

7-8" one color #s - \$3.75/digit 10" one color #s - \$4.75/digit 12" one color #s - \$5.50/digit

2 Colors - 2X Amount 3 Colors - 3X Amount

Custom Dye Sublimated Fabrics - Add \$5 per garment.



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LASER ETCH PRICING 2021

Quantity Price Breaks

PLEASE ADD TO BLANK APPAREL PRICING

Maximum Imprint Size: 22" W X 11" H

Garments must be 100% Polyester

| | 1-4 PCS | 5-11 | 12-23 | 24-71 | 72-143 | 144-499 | 500+ |
|-------------------------------|---------|---------|--------|--------|--------|---------|--------|
| ETCH SIZE UP TO 5"X5" | \$8.50 | \$6.75 | \$5.00 | \$4.25 | \$3.50 | \$3.00 | \$2.50 |
| ETCH SIZE 5"X5"-11"X11" | \$11.75 | \$10.00 | \$7.50 | \$6.00 | \$5.00 | \$4.25 | \$3.50 |
| ETCH SIZE LARGER THAN 11"X11" | \$13.50 | \$11.75 | \$9.25 | \$7.50 | \$6.75 | \$6.00 | \$5.00 |

- LASER ETCHING IS A TRULY UNIQUE PROCESS WHERE THE LASER MELTS A THIN LAYER OF POLYESTER FROM THE FABRIC.
- BY ADJUSTING THE INTENSITY AND SPEED OF THE LASER WE CAN SCULPT DIMENSIONS INTO THE DESIGNS, RESULTING IN STUNNING CLARITY AND PRECISION.
- THIS APPLICATION WORKS WELL ON A VARIETY OF POLYESTER.
- WE HAVE HAD THE MOST SUCCESS ON FLEECE, NAPPED FABRICS AND PERFORMANCE WEAR. OUTCOME IS A "TONE-ON-TONE" LOOK.
- ALL ARTWORK SHOULD BE SUBMITTED AS VECTOR ART IN EPS, AI, OR PDF FORM
- ALL-OVER ETCH WITH TRADITIONAL APPLIQUE IS AN ADDITIONAL \$2.50.
- THERE IS A ONE-TIME SET-UP FEE OF \$45.00 FOR MOST DESIGNS. LARGE, COMPLEX DESIGNS NEED TO BE QUOTED.



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HEAT TRANSFER PRICING 2021

Quantity Price Breaks

PLEASE ADD TO BLANK APPAREL PRICING

Maximum Imprint Size: 15" W X 19" H

| SIZE OF IMPRINT | 1-5 PCS | 6-23 | 24-47 | 48-143 | 144-499 | 500 + |
|---|---------|---------|---------|---------|---------|---------|
| UP TO 5"X5" | \$16.75 | \$12.50 | \$9.25 | \$6.00 | \$4.25 | \$3.50 |
| 5"X5" - 10"X10" | \$20.00 | \$14.25 | \$11.00 | \$6.75 | \$6.25 | \$5.00 |
| 10"X10" - 15"X15" | \$25.00 | \$16.00 | \$12.50 | \$8.50 | \$8.00 | \$6.75 |
| ABOVE 15"X15" | \$33.50 | \$18.50 | \$15.00 | \$10.00 | \$9.25 | \$8.50 |
| VARSITY PRINTS "DOUBLE PRESSED" | \$45.00 | \$28.50 | \$21.75 | \$15.00 | \$12.50 | \$10.00 |

NAMES OR NUMBERS: Add \$8.50 per shirt.

NAMES & NUMBERS: Add \$11.75 per shirt.

SPECIALTY PRINT MATERIALS: Add \$2 per design.

3M REFLECTIVE: Add \$2 per design.

POLYBAGGING: Add \$0.50 per garment.

ARTWORK: For best results, all artwork should be submitted as vector art in EPS, AI, or PDF form. Any JPG or TIFF formats must be submitted to size with a minimum resolution of at least 300 dpi.



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DYE SUBLIMATION PRICING 2021

Quantity Price Breaks

PLEASE ADD TO BLANK APPAREL PRICING

Maximum Imprint Size: 58" W X 38" H

IMPRINT SIZE PRICING

| | 1-5 PCS | 6-23 | 24-47 | 48-143 | 144-499 | 500 + |
|--|---------|---------|---------|---------|---------|---------|
| Up to 5" x 5" | \$11.75 | \$6.75 | \$4.75 | \$3.75 | \$3.00 | \$2.25 |
| Vertical down one side of sleeve | \$12.50 | \$8.50 | \$6.25 | \$4.75 | \$3.75 | \$3.00 |
| Vertical down front & back sleeve | \$16.75 | \$12.50 | \$9.25 | \$6.75 | \$5.50 | \$4.25 |
| Full front or full back not over seams | \$13.50 | \$8.50 | \$7.25 | \$6.25 | \$5.50 | \$4.75 |
| All over 1 side up to 38" x 58" | \$18.50 | \$11.75 | \$10.50 | \$9.25 | \$8.00 | \$6.75 |
| All over 2 side up to 38" x 58" | \$27.75 | \$18.50 | \$14.75 | \$13.00 | \$11.75 | \$10.50 |

Same Front and Back Imprint

ONE-TIME SETUP COST: \$50 per image.

NAMES AND/OR NUMBERS: Add \$10 per shirt.

SIZING: Same art but different size: \$20 per size change per design.

POLYBAGGING: Add \$0.50 per garment.

ARTWORK: For best results, all artwork should be submitted as vector art in EPS, AI, or PDF form. Any JPG or TIFF formats must be submitted to size with a minimum resolution of at least 300 dpi.

DYE SUBLIMATION PATCH PRICING

With Marrow Edging

| | 1-11 PCS | 12-23 | 24-71 | 72-143 | 144-499 | 500+ |
|-----------------------|----------|---------|---------|--------|---------|--------|
| Up to 5"w x 5"h | \$11.75 | \$8.50 | \$6.75 | \$5.00 | \$4.50 | \$3.50 |
| Larger than 5"w x 5"h | \$16.75 | \$11.75 | \$10.00 | \$8.50 | \$7.50 | \$6.75 |

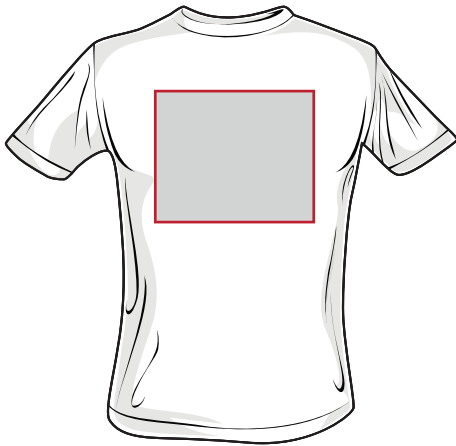
ONE-TIME SETUP COST: \$50

Add an additional \$2.50 per piece to sew onto garment.

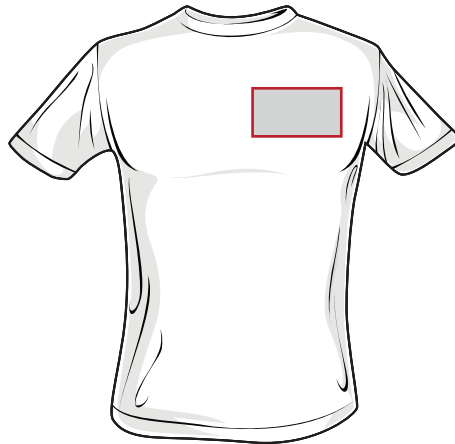


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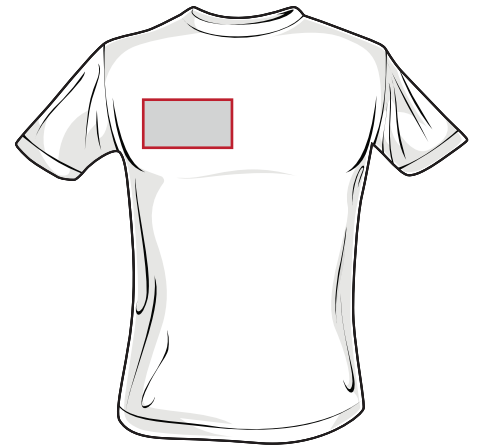
COMMON IMPRINT LOCATIONS



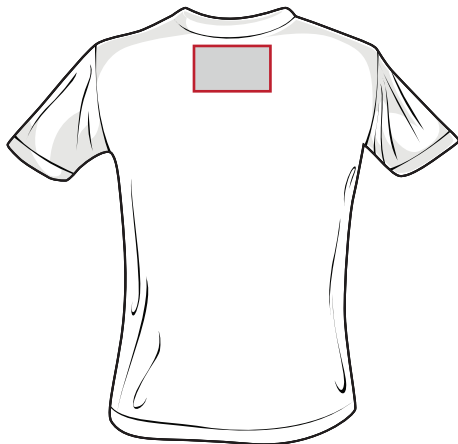
FULL FRONT / FULL BACK



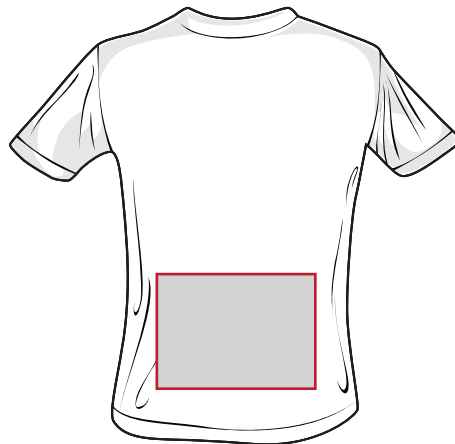
LEFT FRONT CHEST



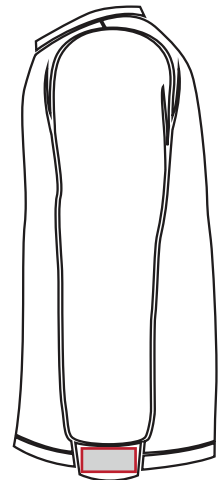
RIGHT FRONT CHEST



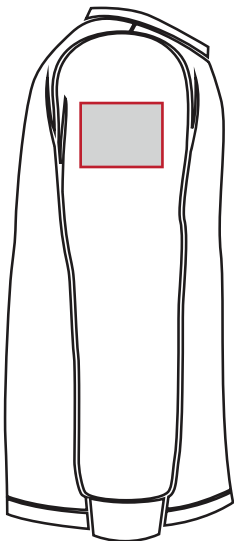
BACK YOKE



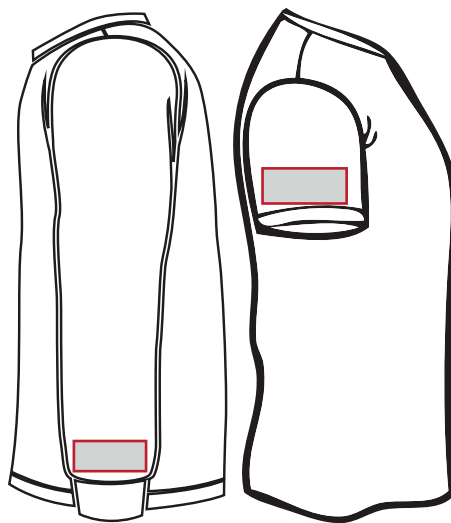
LOWER BACK CENTER



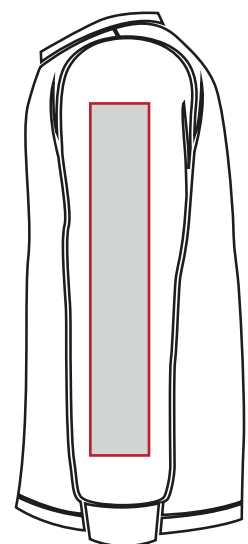
ON THE CUFF



BICEP



ABOVE THE CUFF



VERTICAL SLEEVE

**OTHER LOCATIONS - PLEASE ASK
LOCATION MAY VARY DEPENDING ON IMPRINT METHOD**